

## ABSTRACT OF THE DISCLOSURE

- 5 A nonreciprocal circuit device, in which metal members which form a metal case can be resistance-welded stably and reliably, having high reliability and satisfactory characteristics, a communication device using the nonreciprocal circuit device, and a method of manufacturing the nonreciprocal circuit device. Protruding portions are formed at two places on each side wall of an upper metal case. The upper metal case and a lower metal case are bonded together by resistance welding the two side walls of the lower metal case to the two side walls of the upper metal case at the protruding portions.